

Optical Resolution by Preferential Crystallization of  
DL-Thiazolidine-4-carboxylic Acid

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It was found that DL-thiazolidine-4-carboxylic acid (DL-THC) is a conglomerate. A successive preferential crystallization in water gave D- and L-THC's with optical purity of 96-100%. D- and L-cysteines with 100% optical purity were obtained from the purified D- and L-THC's, respectively.

L-Cysteine (abbreviated as L-Cys) as a useful material of medicine, food additive, and cosmetic has been obtained from hair and D-Cys has been also noted as that of medicine.<sup>1)</sup> It, however, is difficult to find D-Cys in natural products. Although a chemical synthesis is more favorable for obtaining a large quantity of Cys,<sup>2)</sup> the optical resolution of DL-Cys is needed to obtain D- and L-Cys's. However, the optical resolution by preferential crystallization has not been reported, except for that of DL-cysteine hydrochloride monohydrate.<sup>1)</sup> This letter describes an attempt obtaining D- and L-Cys's by optical resolution by preferential crystallization.

DL-Thiazolidine-4-carboxylic acid (DL-THC) is easily obtained by reaction of DL-Cys with formaldehyde.<sup>3)</sup> DL-THC shows identical infrared spectrum with that of L-THC and is more soluble than L-THC; solubility at 20 °C of DL-THC 5.977 g/(100 cm<sup>3</sup> water); that of L-THC 3.193 g/(100 cm<sup>3</sup> water). These results lead to the conclusion that DL-THC exists in a conglomerate at room temperature. The optical resolution by successive preferential crystallization was experimented at 20 °C in water. DL-THC (4.482 g) was dissolved in 50 cm<sup>3</sup> of water at 40 °C. After being cooled to 20 °C, the solution was seeded with 0.050 g of L-THC and stirred for 30 min. The precipitated L-THC was collected by filtration washed with a small amount of methanol, and dried. DL-THC (0.477 g) was dissolved in the filtrate. After being seeded with 0.050 g of D-THC at 20 °C, the mixture was treated similarly to the case of L-THC. The result of the optical resolution was

listed in Table 1. The degree of resolution of D- and L-THC's was calculated by

Degree of resolution / % =

$$[\text{YOPM} / \text{g} \times 100] / [(\text{Operation amount of D- or L-THC} / \text{g}) - 1.494],$$

where YOPM is optically pure modification.<sup>4)</sup> The successive preferential crystallization gave D- and L-THC's with 96-100% optical purity in degree of resolution of 59-77%; the optical resolution was also experimented in 6 times scale and D- and L-THC's with 80-100% optical purity were obtained in degree of resolution of 47-78%. The D- and L-THC's recrystallized from water were treated with hydroxylammonium hydrochloride to give optically pure Cys's in 82% yield.<sup>5)</sup>

Table 1. Optical Resolution by Successive Preferential Crystallization of DL-Thiazolidine-4-carboxylic Acid a)

Run	Added amount of DL-THC g	Operation amount b) / g		Resolution time min	THC obtained			
		L-THC	D-THC		Yield g	Optical purity %	YOPM c) g	Degree of resolution %
1	4.482	2.241	2.241	30	0.527	L 96.3	0.458	61.3
2	0.477	2.011	2.469	20	0.624	D 100	0.574	58.9
3	0.574	2.298	2.182	30	0.685	L 97.2	0.619	77.0
4	0.635	1.988	2.491	30	0.668	D 98.8	0.610	61.2

a) Solvent: 50 cm<sup>3</sup> of water. Temperature: 20 °C. Seed crystals: 0.050 g of D- or L-THC. b) Operation amounts of D- and L-THC's in solution were calculated from analyses of the THC obtained in runs 1-3. c) YOPM: Yield of optically pure modification.

#### References

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